

# Polytec UV 2341 DC N

## Properties

Polytec UV 2341 DC N is a 100% solid, single component, low viscosity, dual curing (UV light and moisture) curable adhesive.

It is suitable for impact-resistant, vibration resistance and fast fixing bonds.

Polytec UV 2341 DC N has a good adhesion to glass, metals and most plastics.

It starts to cure at low UV intensity to fix and by moisture reaction it will continue to cure without energy input. Shadow areas will cure without light. After cure by moisture it will get its full performance. The cured product showed good resistance against chemical and elevated temperatures.

Polytec UV 2341 DC N is an adhesive, sealant and encapsulant for sensitive parts and as protection against harsh environments.



## Processing

- Polytec UV adhesives are single-component products which cure rapidly under exposure to UV or visible light. They should not be exposed to light before application.
- Polytec UV adhesives come ready to use and can be applied directly from the respective packaging.
- Been refrigerated products should be brought to room temperature prior to processing.
- The curing time depends on a number of factors such as type and intensity of the light source, working distance for UV lamp, adhesive layer thickness and UV transmittance of the substrate.
- Air oxygen may inhibit the curing of the material at the surface. Surfaces associated with air during the hardening should be cured with higher intensity or by using an inert gas (e.g. nitrogen) to obtain a dry surface. Please take notice of respective minimum curing temperature and time.
- Substrates should be free of dirt, grease, oil or any flux residues.
- For Safety information please refer to the respective Material Safety Data Sheet.

# Polytec UV 2341 DC N

## UV light curing acrylate adhesive

### Technical Data

# Polytec UV 2341 DC N

Properties in uncured state	Method	Unit	Technical Data
Chemical basis	-	-	Acrylate / Polyurethane
No. of components	-	-	1
Mixing ratio (weight)	-	-	-
Mixing ratio (volume)	-	-	-
Pot life at 23°C	TM 702	h	-
Storage Stability at 23°C	TM 701	Months	3
Consistency	TM 101	-	Low viscosity
Density Mix	TM 201	g/cm <sup>3</sup>	1.05
Density A-Part	TM 201	g/cm <sup>3</sup>	-
Density B-Part	TM 201	g/cm <sup>3</sup>	-
Viscosity Mix 400 s <sup>-1</sup> at 23°C	-	mPa·s	650
Viscosity A-Part 84 s <sup>-1</sup> at 23°C	TM 202	mPa·s	-
Viscosity B-Part 84 s <sup>-1</sup> at 23°C	TM 202	mPa·s	-

Properties in cured* state	Method	Unit	Technical Data
Color	TM 101	-	Light opaque
Hardness (Shore D after UV-curing)	DIN EN ISO 868	-	55
Temperature resistance continuous	TM 302	°C	-40 / +150
Temperature resistance short term	TM 302	°C	280
Degradation Temperature	TM 302	°C	-
Glass Transition Temperature (T <sub>g</sub> )	TM 501	°C	-
Coefficient of thermal expansion (<T <sub>g</sub> )	ISO 11359-2	ppm	-
Coefficient of thermal expansion (>T <sub>g</sub> )	ISO 11359-2	ppm	-
Elasticity modulus	TM 605	N/mm <sup>2</sup>	-
Tensile Strength	DIN 53455	N/mm <sup>2</sup>	5
Lap shear strength FR4/FR4 PC/PC PA/PA	after 1 Min. UVA 395nm 50 mW/cm <sup>2</sup>	N/mm <sup>2</sup>	15.5 3.0 3.6
Elongation at break	TM 605	%	73
Water absorption 23°C	gravimetric	%	0.2

\*The above data has been determined with samples cured by UV-light. Please notice, by varying the curing temperature these properties can be influenced to some extend.

# Polytec UV 2341 DC N

Curing*	Method	Unit	Technical Data
Emission spectrum		nm	320 – 500
Maximum		nm	350 - 420
Curing time at 1.0 mm thickness		s	6
Humidity		days	1 - 2

\*Curing temperatures refer to the UV-light intensity in the respective bond line. When choosing the respective curing conditions, the thickness and the substrates permeability towards UV-light has to be considered.

## Standard pack sizes:

30cc\* / 30g, 20oz\*\*\*/500g, 32oz\*\*\*/950g

## Customized Packaging

\*:EFD-Cartridges, \*\*: Bottles, :\*\*\*Semco-Cartridges

## Please note:

The above listed information are typical data based on tests and are believed to be accurate. Polytec PT makes no warranties (expressed or implied) as to their accuracy. The above listed data do not constitute specifications. The processing (in particular the cure conditions) of the material, the process control and the variety of different applications at various customers are not under Polytec PT's control. Therefore Polytec PT will not be liable for concrete results in any specific application or in any connection with the use of this product. In particular the cure conditions do have a major effect on the properties of the cured material. Therefore it is highly recommended to keep the cure schedule – once established - under tight control. With the release of this data sheet all former data sheets will be null and void.

Subject to alteration.

Polytec PT GmbH  
Polymere Technologien  
Ettlinger Straße 30  
76307 Karlsbad  
Germany  
Tel. +49 (0) 7243 604-4000  
Fax +49 (0) 7243 604-4200  
info@polytec-pt.de  
<http://www.polytec-pt.de>

Polytec France S.A.S.  
TECHNOSUD II  
Bâtiment A  
99, Rue Pierre Semard  
92320 Châtillon - France  
Phone. +33 (0)1 49 65 69 00  
Fax +33 (0)1 57 19 59 60  
info@polytec.fr  
<http://www.polytec-pt.com>

Polytec South-East Asia Pte Ltd  
Blk 4010 Ang Mo Kio Ave 10  
#06-06 Techplace I  
Singapore 569626  
Tel. +65 6451 0886  
Fax +65 6451 0822  
info@polytec-sea.com  
<http://www.polytec-pt.com>