

Properties

Polytec EP 501-TD is an unfilled, non-flowing, single-component, solvent free, heat curing epoxy adhesive with a long pot life.

Polytec EP 501-TD has an excellent adhesion to metals (silver, aluminum, copper, braze), ceramics, glass, FR4 and most plastics.

It is also suggested as Glob Top dam material (dam & fill technique). The curing starts at temperatures above 120 °C.

Polytec EP 501-TD can be applied via dispensing, screen printing and manual application.



Processing

- For two-component products the components A and B should be mixed carefully within the specified mixing ratio.
- For filled products both components should be homogenized carefully prior mixing, in order to prevent a possible settling of the filler.
- Processing should be carried out rapidly after mixing the components; as an indication the pot life can be used.
- Surfaces should be clean, thus free of dirt, grease, oil, dust or process chemicals.
- One-component products can be applied directly and are not subject to a pot life (except pre-mixed/frozen products).
- Please take notice of respective minimum curing temperature and time.
- For Safety information please refer to the respective Material Safety Data Sheet.

Polytec EP 501-TD

Unfilled Epoxy Adhesive

Technical Data

Polytec EP 501-TD

Properties in uncured state	Method	Unit	Technical Data
Chemical basis	-	-	Epoxy
No. of components	-	-	1
Mixing ratio (weight)	-	-	-
Mixing ratio (volume)	-	-	-
Pot life at 23°C	TM 702	months	1
Storage Stability at 6-8°C	TM 701	months	6
Consistency	TM 101	-	Creamy Paste
Density Mix	TM 201.2	g/cm ³	1.2
Density A-Part	TM 201.2	g/cm ³	-
Density B-Part	TM 201.2	g/cm ³	-
Viscosity Mix 84 s ⁻¹ at 23°C	TM 202.1	mPa·s	20000-25000
Viscosity A-Part 84 s ⁻¹ at 23°C	TM 202.1	mPa·s	-
Viscosity B-Part 84 s ⁻¹ at 23°C	TM 202.1	mPa·s	-

Properties in cured* state	Method	Unit	Technical Data
Color	TM 101	-	Transparent/white
Hardness (Shore D)	DIN EN ISO 868	-	85
Temperature resistance continuous	TM 302	°C	-55 / +180
Temperature resistance short term	TM 302	°C	-55 / +275
Degradation Temperature	TM 302	°C	+330
Glass Transition Temperature (T _g)	TM 501	°C	>80
Coefficient of thermal expansion (<T _g)	ISO 11359-2	ppm	58
Coefficient of thermal expansion (>T _g)	ISO 11359-2	ppm	156
Thermal conductivity	-	W/m·K	-
Elasticity modulus	TM 605	N/mm ²	3 600
Tensile Strength	TM 605	N/mm ²	76
Lap shear strength (Al/Al)	TM 604	N/mm ²	31
Elongation at break	TM 605	%	4.0
Water absorption 24 h, 23°C	TM 301	%	0.2

*The above data has been determined with samples cured at 150°C. Please notice, by varying the curing temperature these properties can be influenced to some extent.

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Curing*	Method	Unit	Technical Data
Minimum curing temperature		°C	120
Curing time at 120°C		min	-
Curing time at 150°C		min	8-10
Curing time at 180°C		s	-

*Curing temperatures refer to the temperature in the respective bond line. When choosing the respective curing conditions, the time needed to heat the substrate has to be considered. Depending on the type of heat source (convection oven, hot stamp, heating plate) the heat input may vary.

Standard pack sizes:

30 cc*/ 35 g, 250 g, 500 g
1 kg

Customized Packaging

*: EFD-Cartridges

Please note:

The information listed above is typical data based on tests and is believed to be accurate. Polytec PT makes no warranties (expressed or implied) as to their accuracy. The data listed above does not constitute specifications. The processing (particularly the curing conditions) of the material, the process control, and the variety of different applications at various customers are not under Polytec PT's control. Therefore, Polytec PT will not be liable for concrete results in any specific application or in any connection with the use of this product. The curing conditions have a major effect on the properties of the cured material. Therefore, it is highly recommended to keep the curing schedule – once established - under tight control. With the release of this data sheet all former data sheets will be null and void.

Subject to alteration.

Polytec PT GmbH
Polymere Technologien

Ettlinger Straße 30
76307 Karlsbad
Germany
Phone +49 (0)7202 706-3500

info-pt@bostik.com
www.polytec-pt.de

Polytec PT GmbH
Polymere Technologien
plant Maxdorf

Bahnhofstraße 1
67133 Maxdorf
Germany

info-pt@bostik.com
www.polytec-pt.de