

Defoamant HP 5911

The defoamant **HP 5911** is used to defoam aqueous-alkaline developing media, such as 1 % soda solution or ready-to-use developers.

- high and long lasting efficiency
- silicone-free, biologically degradable

Characteristics

Colour/ appearance	colourless liquid
Density at 23 °C [73.4 °F] DIN EN ISO 2811-1	1.00 + 0.05 g/cm ³

Index HP = Auxiliary product

Processing



Please read this technical report and the publications listed below carefully before using the product. These sheets are enclosed with the first shipment of product or sample.

MSDS

The corresponding material safety data sheet contains detailed information and characteristics on safety precautions, environmental protection, transport, storage, handling and waste disposal.

TI

Technical information TI 15/3 "Protective measures when using chemicals including lacquers, casting compounds, thinners, cleaning agents"

The quantity of the defoamant **HP 5911** to be added depends on the degree of foaming and usually amounts to approx. 0.05 % by weight.

→ Conduct pre-trials to determine the optimum quantity to be added.

Since the many different permutations make it impossible to evaluate the whole spectrum (parameters, reactions with materials used, chemical processes and machines) of processes and subsequent processes in all their variations, the parameters we recommend are to be viewed as guidelines only that were determined in laboratory conditions. We advise you to determine the exact process limitations within your production environment, in particular as regards compatibility with your specific follow-up processes, in order to ensure a stable fabrication process and products of the highest possible quality.

The specified product data is based upon standard processing conditions/test conditions of the mentioned norms and must be verified observing suitable test conditions on processed printed circuit boards.

Feel free to contact our application technology department (ATD) if you have any questions or for a consultation

Safety recommendations

→ When using chemicals, the common precautions should be carefully noted.

Standard packaging

Can of 15 kg. Smaller quantities available against surcharge.

Shelf life and storage conditions



Shelf life: In sealed containers at least 18 months



Storage conditions: +5 °C bis +25 °C [+41 °F to +77 °F]

For warehousing reasons, isolated cases may occur where the shelf life upon shipment is less than the shelf life indicated in this technical report. However, it is ensured that our products have **at least** two-thirds of their shelf life remaining when they leave our company. Labels on containers show shelf life and storage conditions.

Disclaimer

All descriptions and images of our goods and products contained in our technical literature, catalogues, flyers, circular letters, advertisements, price lists, websites, data sheets and brochures, and in particular the information given in this literature are non-binding unless expressly stated otherwise in the Agreement. This shall also include the property rights of third parties if applicable.

The products are exclusively intended for the applications indicated in the corresponding technical data sheets. The advisory service does not exempt you from performing your own assessments, in particular as regards their suitability for the applications intended. The application, use and processing of our products and of the products manufactured by you based on the advice given by our Application Technology Department are beyond our control and thus entirely your responsibility. The sale of our products is effected in accordance with our current terms of sale and delivery.

Any questions?

We would be pleased to offer you advice and assistance in solving your problems. Samples and technical literature are available upon request.

Lackwerke Peters GmbH & Co. KG
Hooghe Weg 13, 47906 Kempen, Germany

Internet: www.peters.de
E-Mail: peters@peters.de

Phone +49 2152 2009-0
Fax +49 2152 2009-70

peters
Coating Innovations
for Electronics