



Type 5422/5424

Router – CC ALUSPEED® COATED – with application-specific design for machining of aluminium and non ferrous metals

Applications/Advantages:

- Especially suited for routing of aluminium and copper as well as IMS PCBs made of aluminium
- Type 5422: High-precision depth routing with flat end cut
- Tool life increases by factor 2-3 at high dimensional accuracy



CC ALUSPEED® – Made in Germany

Ø (mm)	Flute length (mm)	
0.4	-	2.0
0.5	-	2.5
0.6	1.5	3.0
0.7	-	3.0
0.8	-	3.0
0.9	-	3.0
1.0	2.0	4.0
1.2	-	4.0
1.4	-	4.0
1.5	-	5.0
1.6	3.0	5.0
1.8	-	6.0
2.0	3.0	7.0
2.2	-	7.0
2.4	-	7.0
2.5	-	8.0
3.0	8.0	10.0
3.175	-	8.0

Further diameters and flute lengths on request.

Type 5422:

- right hand cutting, right twisted (up cut)
- **flat end cut**
- shank Ø 3.175mm
- tolerances according to router specification
- made of solid carbide

Type 5424:

- right hand cutting, right twisted (up cut)
- drill point
- further data regarding type 5422