

Type 1534

Inverse diameter drill - *DIAMOND COATED* -
with tapered diameter and thinned web

Applications/Advantages:

- Especially suited for drilling of high Tg and filled materials as well as for IMS PCBs made of aluminium
- Especially suited for drilling of glass, quartz, ceramic (Al₂O₃ und SiC) und solid silicon
- Number of hits increases by factor 10-20 at very high process capability



Diamond coating - Made in Germany

Ø (mm)	Flute length (mm)
3.20	12.0
3.25	12.0
3.30	12.0
⋮	⋮
⋮	⋮
6.25	12.0
6.30	12.0
6.35	12.0
6.40	12.0

Further diameters and flute lengths on request.

Geometry:

- right hand cutting, right twisted
- shank Ø 3.175mm
- tolerances according to drill specification
- made of solid carbide